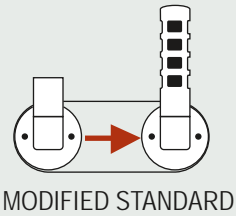


MODIFIED STANDARD



Modifying a standard design to be your own is as easy as 1-2-3 with Winona Lighting and Modified Standard. Our custom lighting heritage enables you to create new fixture designs to suit your needs from our standard products. Many Winscape luminaires feature interchangeable components which make it easy to mix-&-match parts from different series to create completely new designs with off-the-shelf parts. If combining standard elements doesn't give you that "just right" design, custom elements can be added to a standard luminaire. A custom mount or stem length, cap design, and custom finishes are just a few examples of what can be done to modify a standard fixture.



STEP 1: Choose the closest fixture(s).

All Modified Standard designs start with a standard fixture. Select a standard fixture that most resembles the design you want.

Example:

In this example we selected the Gem fixture. The mount and base are fine as is. A taller illuminated cap is required and the Tioga cap would give us exactly what we need. A custom Light Gold paint finish is chosen and the modification is complete. A very easy process and you get the perfect design for your project.

STEP 2: Place "MOD" at the end of the part number.

Place "MOD" at the end of a standard part number. You now have a part number that can be placed on a specification. Also note that a custom finish (CPF) and custom cap style (CX) were also placed in the specification.

Example:

GE	-	13	-	12V	-	L0	-	CPF	-	F0	-	SH0	-	CX	-	MOD
Series		Lamp		Voltage		Accessory Lens		Finish		Color Filter		Shielding		Cap Style		Special

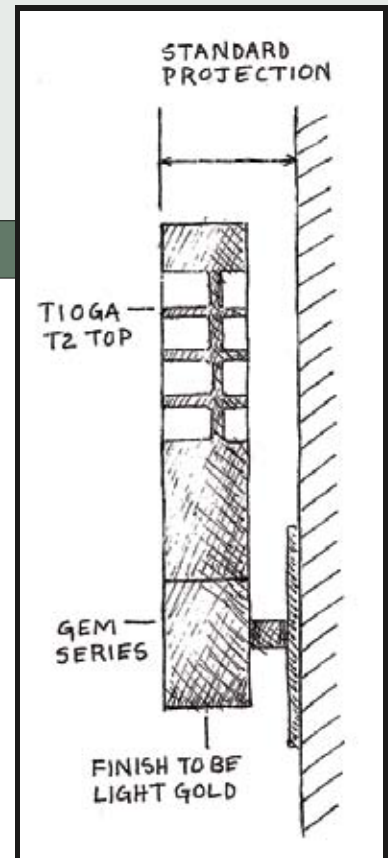
STEP 3: Describe the modification(s) in detail.



Provide as much detail as possible including dimensions, materials, finishes, a sketch, and quantities. The more complete the description you provide, the faster and more accurately we can provide you with everything you need.

Example:

Part Number: **GE-13-12V-L0-CPF-F0-SH0-CX-MOD**
MOD = CPF to be Custom Light Gold Paint
CX to be Tioga T2 Cap Style



Project: Mile High Club (at Invesco Field) | Specifier: Tillotson Design Associates | Photographer: Steve Crecellius



Winona Lighting, known for over forty years of custom design experience, is your custom design answer. Providing design freedom and endless possibilities, no manufacturer is more qualified to create special applications for landscape and architectural lighting. There is never a minimum order quantity for modified and custom luminaires and our in-house UL lab ensures compliance with even the strictest codes.

It is possible to use a custom Winscape luminaire in an interior application. As shown to the left, a custom pendant was manufactured for the Mile High Club at Invesco Field. This concept began with a standard Draco luminaire in mind. Eighteen individual pendants, each with four 4' long hanging acrylic rods, were connected in the ring formation you see to create the large modern chandelier.

When creating a custom luminaire design adjustments may need to be considered depending on UL Listings. Contact factory with specific design requirements and our qualified staff will help you get the perfect luminaire for your application.



At Frenchtown Elementary School this custom luminaire provides both up and down lighting. A custom mounting arm and ring assembly were designed to mount the standard Willow series luminaires. A custom finish was chosen to match the decorative central column and surrounding walls.

Project: Frenchtown Elementary School
 Architect: Fletcher Thompson Architects
 Photographer: Robert Benson

